



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

split
56

D4011-1
Job Sheet 187075



Part No: D4011-1

Job Qty: 80 ea

Part Name: Clamp, Short



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/27/18

Job Tracking No:

Due Date: 12/18/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP RevA: New issue DD verified by:EC IPP Rev:B 11.05.19 MADE IN HOUSE DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	80 Ea	12/18/18	12/18/18	0.00	0.00	Start Up Waterjet		OK 18/12/18
100	Waterjet - Flow - B4B	80 pcs	12/18/18	12/18/18	0.00	3.56	Waterjet 2 OMAX		OK 18/12/18
120	QC	80 pcs	12/18/18	12/18/18	0.00	0.00	QC8		38
130	Brake NC	80 pcs	12/18/18	12/18/18	0.02	4.07	Brake NC 1		DAS 18/12/18
140	QC	80 pcs	12/18/18	12/18/18	0.00	0.00	QC5		38
150	Packaging	80 pcs	12/18/18	12/18/18	0.00	0.00	Packaging3	5F 544	9-89
160	QC21-SA	80 Ea	12/18/18	12/18/18	0.00	0.00	QC21		21 JAN 14 2019

Part Op Descriptions: 100 - 1-Cut as per Dwg Dwg Rev: C Prog Rev: C 2-Deburr if necessary

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S14GA	304SS sheet .080	5.6000 sf (.07 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S14GA	6	54	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clamp, Short	0.266Inches + 0.006 - 0.001	0.272 0.265	Diameter	
2	Clamp, Short	0.328Inches ± 0.010	0.338 0.318		
3	Clamp, Short	0.750Inches ± 0.030	0.780 0.720		
4	Clamp, Short	1.000Inches ± 0.030	1.030 0.970		
5	Clamp, Short	1.250Inches ± 0.030	1.280 1.220		
6	Clamp, Short	0.250Inches ± 0.030	0.280		

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td style="border: none;"></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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			0.220
7	Clamp, Short	0.130Inches $\pm$ 0.030	0.160 0.100
8	Clamp, Short	4.490Inches $\pm$ 0.030	4.520 4.460
9	Clamp, Short	1.800Inches $\pm$ 0.030	1.830 1.770
10	Clamp, Short	6.454Inches $\pm$ 0.010	6.464 6.444
11	Clamp, Short	7.270Inches $\pm$ 0.010	7.280 7.260
12	Clamp, Short	8.080Inches $\pm$ 0.030	8.110 8.050
13	Clamp, Short	0.080Inches $\pm$ 0.010	0.090 0.070

Plex 11/27/18 12:39 PM Dart.lajeunesse.marie



Container No: S133709



Part: D4011-1

Job No: 187075

Serial No/Batch: S133709

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/02/18

DQA: _____ Date: _____

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